



PART III - NORMAL PROCEDURES

Captain Sim is not affiliated with any entity mentioned or pictured in this document.

All trademarks are the property of their respective owners.

Thank you for purchasing one of the most advanced simulations of the Boeing 737.

Original series currently available for the MS FSX and LM Prepar3D.

ABOUT THIS MANUAL

VERSION: 20 JULY, 2017

WARNING:
THIS MANUAL IS FOR 737 CAPTAIN EXPANSION FOR MS FSX AND LM PREPAR3D ONLY. DO NOT USE FOR FLIGHT.
DO NOT USE FOR TRAINING, COMMERCIAL OR INSTITUTIONAL PURPOSES.

The '737 Captain' MANUAL is organized into four parts:
Each part is provided as a separate Acrobat® PDF document:

- Part I – Introduction
- Part II – Aircraft Systems
- **Part III – Normal Procedures** - this document.
- Part IV – Training Manual

All parts of the Manual are available free of charge via [Sim Ops](http://Sim.Ops).

737 CAPTAIN MANUAL PART III – NORMAL PROCEDURES

3 CONTENTS

5 OPERATING LIMITATIONS

- 5 WEIGHT LIMITATIONS 737-200 AIRPLANES
- 6 AIR SYSTEMS
- 6 ANTI-ICE, RAIN
- 6 AUTOPILOT
- 6 ELECTRICAL POWER
- 7 ENGINES
- 8 APU
- 8 FLIGHT CONTROLS
- 8 FLIGHT MANAGEMENT, NAVIGATION
- 9 FUEL
- 9 LANDING GEAR

10 NORMAL PROCEDURES: INTRODUCTION

- 10 NORMAL PROCEDURES PHILOSOPHY AND ASSUMPTIONS
- 11 CREW DUTIES
- 12 SCAN FLOW AND AREAS OF RESPONSIBILITY
- 13 PREFLIGHT AND POSTFLIGHT SCAN FLOW
- 14 AREAS OF RESPONSIBILITY - CAPTAIN AS PILOT FLYING OR TAXIING
- 15 AREAS OF RESPONSIBILITY - FIRST OFFICER AS PILOT FLYING OR TAXIING

16 NORMAL PROCEDURES: AMPLIFIED PROCEDURES

- 16 PRELIMINARY PREFLIGHT PROCEDURE - CAPTAIN OR FIRST OFFICER
- 16 EXTERIOR INSPECTION
- 22 PREFLIGHT PROCEDURE - FIRST OFFICER
- 29 PREFLIGHT PROCEDURE - CAPTAIN
- 32 BEFORE START PROCEDURE
- 34 PUSHBACK OR TOWING PROCEDURE
- 35 ENGINE START PROCEDURE
- 36 BEFORE TAXI PROCEDURE
- 38 BEFORE TAKEOFF PROCEDURE
- 41 CLIMB AND CRUISE PROCEDURE

42	DESCENT PROCEDURE
43	APPROACH PROCEDURE
44	FLAP EXTENSION SCHEDULE
43	LANDING PROCEDURE
46	GO-AROUND AND MISSED APPROACH PROCEDURE
48	LANDING ROLL PROCEDURE
49	AFTER LANDING PROCEDURE
50	SHUTDOWN PROCEDURE
52	SECURE PROCEDURE

53	CUSTOMER CARE
-----------	----------------------

OPERATING LIMITATIONS

This chapter contains Airplane Manual (AM) limitations and Boeing recommended operating information. Limitations that are obvious, shown on displays or placards, or incorporated within an operating procedure are not contained in this chapter.

Runway slope	+/- 2%
Maximum Takeoff and Landing Tailwind Component	15 knots
Maximum speeds	Observe Vmo pointer and gear/ flap placards
Turbulent airspeed	280 KIAS/.70M
Mach trim inoperative	max speed .74M
Maximum Operating Altitude	37,000 feet
Maximum Takeoff and Landing Altitude	8,300 feet

Verify that an operational check of the flight deck door access system (as installed) has been accomplished according to approved procedures once each flight day.

On revenue flights, the escape slide retention bar (girt bar) must be installed during taxi, takeoff and landing.

WEIGHT LIMITATIONS 737-200 AIRPLANES

CHARACTERISTICS	737-200	737-100	737-200ADV	737-200C/F
TAKEOFF WEIGHT, POUNDS	116,000	111,000	128,100	116,000
ZERO FUEL WEIGHT, POUNDS	95,000	90,000	95,000	95,000
OPERATING EMPTY WEIGHT, POUNDS	59,800	62,000	65,700	65,700

AIR SYSTEMS

The maximum cabin differential pressure (relief valves) is 8.65 psi.

ANTI-ICE, RAIN

Engine TAI must be on when icing conditions exist or are anticipated, except during climb and cruise below -40°C SAT.

Minimum N1 RPM for operating in icing conditions except for landing: 40% when TAT between 0° and 10°C; 55% when TAT below 0°C; 70% in moderate to severe icing conditions when TAT below -6.5°C.

Window heat inop: max speed 250 KIAS below 10,000 ft.

AUTOPILOT

Use of autopilot not authorized for takeoff or landing.

Do not use autopilot roll channel above 30,000 feet with yaw damper inoperative.

Do not use autopilot pitch channel above .81M with hydraulic system A or B depressurized.

ELECTRICAL POWER

Max engine driven generator load: 111 amps.

Maximum generator drive oil temperature: 157° C

ENGINES

ENGINE LIMIT DISPLAY MARKINGS

Maximum and minimum limits are red. Caution limits are amber.

GENERAL ENGINE LIMITATIONS

Maximum N1 RPM	100.1%
Maximum N2 RPM	100 %
Maximum Acceleration EGT (2 minutes)	580° C
Maximum Takeoff EGT (5 minutes)	580° C
Maximum Continuous EGT	540° C
Maximum Start EGT	
Ambient Temperature above 15°C	420° C
(momentary) Ambient Temperature below 15°C	350° C
Maximum Oil Temperature (continuous)	120° C
(15 minutes)	121° C
	157° C

OIL PRESSURE

Maximum Oil Pressure	55 psi
Minimum Oil Pressure	40 psi

ENGINE IGNITION

Engine ignition must be on during takeoff and landing.

REVERSE THRUST

Intentional selection of reverse thrust in flight is prohibited.

APU

Maximum start EGT is 760° C. Maximum continuous EGT is 710° C.

With APU bleed + electrical load, maximum altitude is 10,000 ft. With APU bleed, maximum altitude is 17,000 ft.

With APU electrical load, maximum altitude is 35,000 ft. APU bleed valve must be closed when:

- ground air connected and isolation valve open
- engine no. 1 bleed valve open
- isolation valve and engine no. 2 bleed valve open.

APU bleed valve may be open during engine start, but avoid engine power above idle.

FLIGHT CONTROLS

Flap extension altitude is 20,000 ft.

In flight, do not extend the SPEED BRAKE lever beyond the FLIGHT DETENT.

Avoid rapid and large alternating control inputs, especially in combination with large changes in pitch, roll, or yaw (e.g. large side slip angles) as they may result in structural failure at any speed, including below VA.

FLIGHT MANAGEMENT, NAVIGATION

Do not operate the weather radar in a hangar or within 50 feet of fueling operations or fuel spills.

Do not operate the weather radar within 160 feet of personnel. Warm up radar in STBY position only.

FUEL

Do not reset a tripped fuel pump circuit breaker. Maximum fuel temperature is 49° C.

Minimum fuel temperature is fuel freeze point +3° C or -45° C, whichever is higher.

FUEL LOADING

On the ground, main tanks 1 and 2 must be full if center tank contains more than 1000 lbs.

LANDING GEAR

Do not apply brakes until after touchdown.

NORMAL PROCEDURES: INTRODUCTION

This chapter gives:

- an introduction to the normal procedures philosophy and assumptions
- step by step normal procedures

NORMAL PROCEDURES PHILOSOPHY AND ASSUMPTIONS

Normal procedures verify for each phase of flight that:

- the airplane condition is satisfactory
- the flight deck configuration is correct

Normal procedures are done on each flight. Refer to the Supplementary Procedures (SP) chapter for procedures that are done as needed, for example the adverse weather procedures.

Normal procedures are used by a trained flight crew and assume:

- all systems operate normally
- the full use of all automated features.

Normal procedures also assume coordination with the ground crew before:

- hydraulic system pressurization, or
- flight control surface movement, or
- airplane movement

Normal procedures do not include steps for flight deck lighting and crew comfort items.

Normal procedures are done by recall and scan flow. The panel illustration in this section shows the scan flow.

The scan flow sequence may be changed as needed.

CREW DUTIES

Preflight and postflight crew duties are divided between the captain and first officer. Phase of flight duties are divided between the Pilot Flying (PF) and the Pilot Monitoring (PM.)

Each crewmember is responsible for moving the controls and switches in their area of responsibility:

- The phase of flight areas of responsibility for both normal and non-normal procedures are shown in the Area of Responsibility illustrations in this section. Typical panel locations are shown.
- The preflight and postflight areas of responsibility are defined by the "Preflight Procedure - Captain" and "Preflight Procedure - First Officer".

The captain may direct actions outside of the crewmember's area of responsibility.

The general PF phase of flight responsibilities are:

- taxiing
- flight path and airspeed control
- airplane configuration
- navigation

The general PM phase of flight responsibilities are:

- checklist reading
- communications
- tasks asked for by the PF
- monitoring taxiing, flight path, airspeed, airplane configuration, and navigation

PF and PM duties may change during a flight. For example, the captain could be the PF during taxi but be the PM during takeoff through landing.

Normal procedures show who does a step by crew position (C, F/O, PF, or PM):

- in the procedure title, or
- in the far right column, or
- in the column heading of a table

The mode control panel is the PF's responsibility. When flying manually, the PF directs the PM to make the changes on the mode control panel.

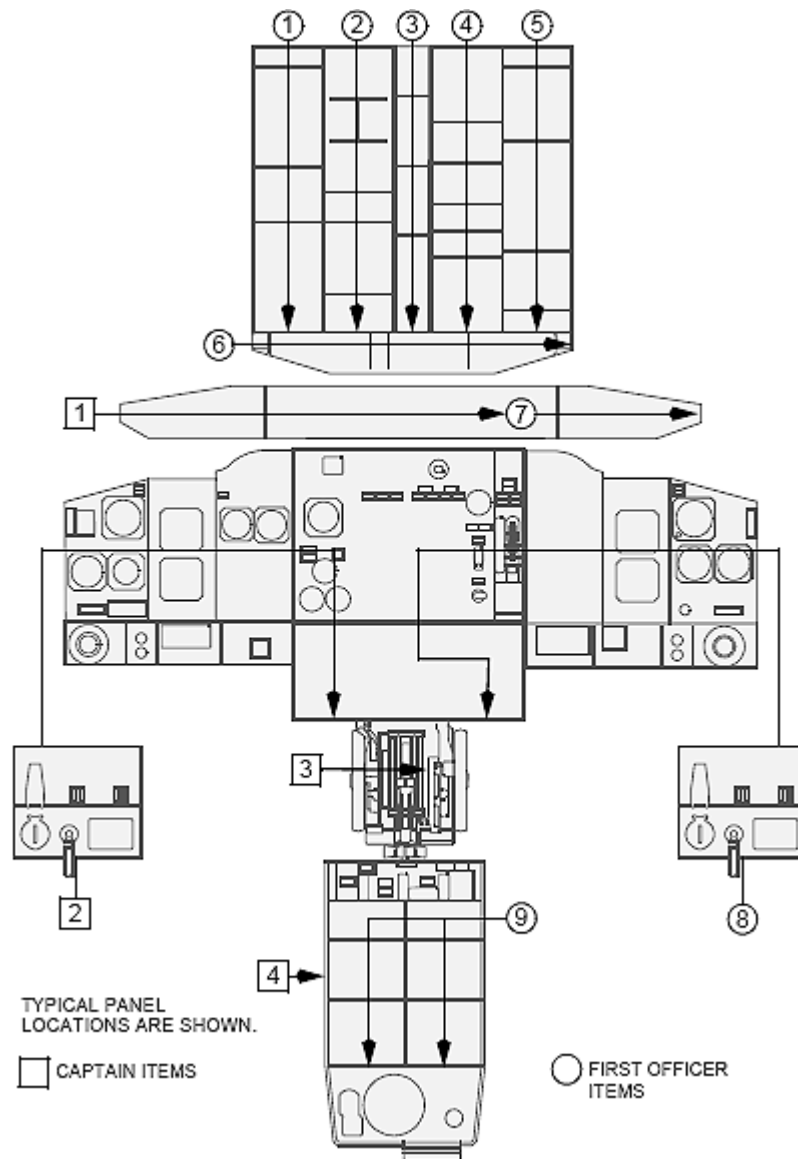
The captain is the final authority for all tasks directed and done.

SCAN FLOW AND AREAS OF RESPONSIBILITY

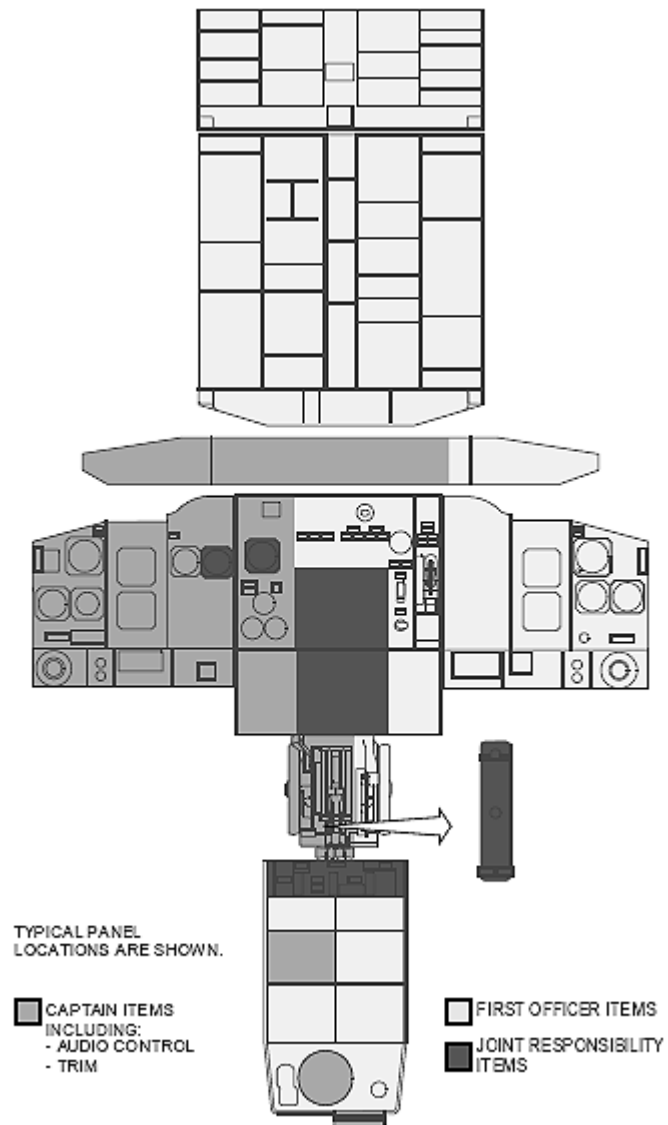
The scan flow and areas of responsibility diagrams shown below are representative and may not match the configuration of your airplane.

The scan flow diagram provides general guidance on the order of each flight crew member should follow when doing the preflight procedures. Specific guidance on the items to be checked are detailed in the amplified Normal Procedures, Preflight Procedure - Captain and Preflight Procedure - First Officer.

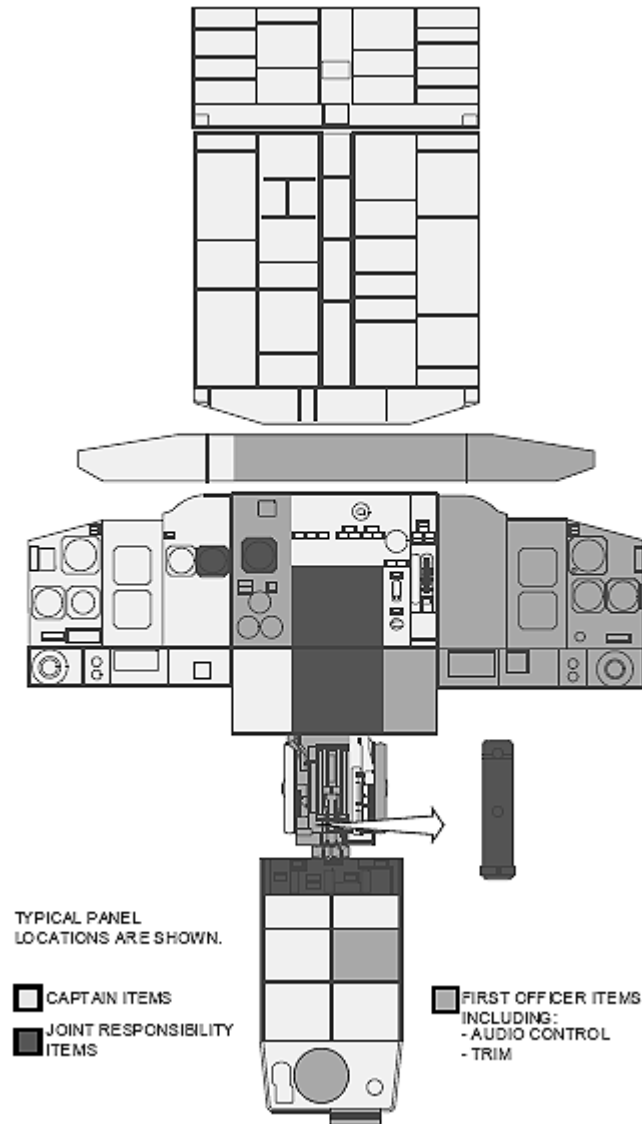
PREFLIGHT AND POSTFLIGHT SCAN FLOW



AREAS OF RESPONSIBILITY - CAPTAIN AS PILOT FLYING OR TAXIING



AREAS OF RESPONSIBILITY - FIRST OFFICER AS PILOT FLYING OR TAXIING



NORMAL PROCEDURES: AMPLIFIED PROCEDURES

PRELIMINARY PREFLIGHT PROCEDURE - CAPTAIN OR FIRST OFFICER

The Preliminary Preflight Procedure assumes that the Electrical Power Up supplementary procedure is complete.

Electronic master switches ON

Circuit breakers (P6 panel) Check

Circuit breakers (P18 panel)..... Check

Parking brake As needed

EXTERIOR INSPECTION

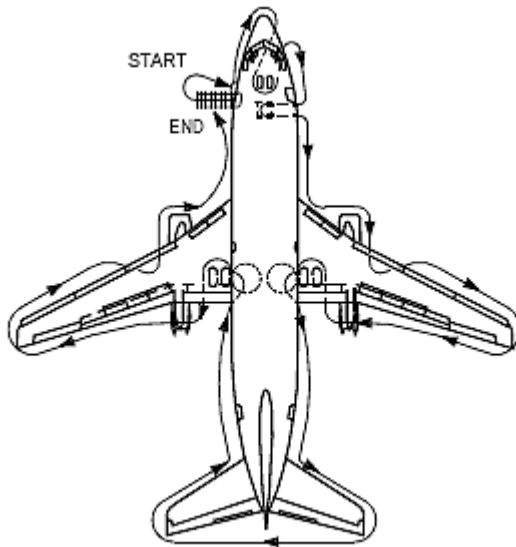
Before each flight the captain, first officer, or maintenance crew must verify that the airplane is satisfactory for flight.

Items at each location may be checked in any sequence.

Use the detailed inspection route below to check that:

- the surfaces and structures are clear, not damaged, not missing parts and there are no fluid leaks
- the tires are not too worn, not damaged, and there is no tread separation
- the gear struts are not fully compressed
- the engine inlets and tailpipes are clear, the access panels are secured, the exterior is not damaged, and the reversers are stowed
- the doors and access panels that are not in use are latched
- the probes, vents, and static ports are clear and not damaged
- the skin area adjacent to the pitot probes and static ports is not wrinkled
- the antennas are not damaged
- the light lenses are clean and not damaged

INSPECTION ROUTE



LEFT FORWARD FUSELAGE

Probes, sensors, ports, vents, and drains (as applicable) Check

Doors and access panels (not in use)Latched

Main deck cargo door (as installed)..... Check

NOSE

Radome Check

Conductor straps - Secure

Forward E and E door..... Secure

NOSE WHEEL WELL

Tires and wheels Check

Exterior light..... Check
Gear strut and doors..... Check
View port..... Clear and clean
Nose wheel steering assembly..... Check

RIGHT FORWARD FUSELAGE

Probes, sensors, ports, vents, and drains (as applicable) Check
Doors and access panels (not in use)Latched

RIGHT WING ROOT, PACK, AND LOWER FUSELAGE

Ram air deflector doorExtended
Pack and pneumatic access doors Secure
Probes, sensors, ports, vents, and drains (as applicable) Check
Exterior lights Check
Leading edge flaps..... Check

NUMBER 2 ENGINE

Access panels Latched
Probes, sensors, ports, vents, and drains (as applicable) Check
Fan blades, probes, and spinner Check
Thrust reversers.....Stowed
Exhaust area and tailcone..... Check

RIGHT WING AND LEADING EDGE

Leading edge slats Check

Wing Surfaces Check

RIGHT WING TIP AND TRAILING EDGE

Position lights Check

Static discharge wicks Check

Aileron and trailing edge flaps Check

Exterior lights Check

RIGHT MAIN GEAR

Tires, brakes and wheels Check

Verify that the wheel chocks are in place as needed.

Gear strut, actuators, and doors Check

Hydraulic lines Secure

RIGHT MAIN WHEEL WELL

View port Clear and clean

Wheel well Check

RIGHT AFT FUSELAGE

Doors and access panels (not in use) Latched

Negative pressure relief door Closed

Outflow valve..... Check
Probes, sensors, ports, vents, and drains (as applicable) Check
APU air inlet Open

TAIL

Vertical stabilizer and rudder Check
Elevator feel probes..... Check
Horizontal stabilizer and elevator Check
Static discharge wicks..... Check
APU exhaust outlet..... Check
Verify that there is no indication of scorch marks on the outlet.

LEFT AFT FUSELAGE

Doors and access panels (not in use)..... Latched
Probes, sensors, ports, vents, and drains (as applicable) Check

LEFT MAIN WHEEL WELL

View port Clear and clean
Wheel well Check

LEFT MAIN GEAR

Tires, brakes and wheels..... Check

Verify that the wheel chocks are in place as needed.

Gear strut, actuators and doors Check
Hydraulic lines Secure

LEFT WING TIP AND TRAILING EDGE

Aileron and trailing edge flaps Check
Static discharge wicks Check
Position lights Check
Exterior lights Check

LEFT WING AND LEADING EDGE

Wing Surfaces Check
Leading edge slats Check

NUMBER 1 ENGINE

Exhaust area and tailcone Check
Thrust reversers Stowed
Fan blades, probes, and spinner Check
Probes, sensors, ports, vents, and drains (as applicable) Check
Access panels Latched

LEFT WING ROOT, PACK, AND LOWER FUSELAGE

Leading edge flaps Check

Probes, sensors, ports, vents, and drains (as applicable) Check
Exterior lights..... Check

PREFLIGHT PROCEDURE - FIRST OFFICER

The first officer normally does this procedure. The captain may do this procedure if needed.

Flight control panel Check

FLIGHT CONTROL switches - Guards closed

Flight SPOILER switches - Guards closed

YAW DAMPER switch - ON

NAV transfer switches NORMAL

Verify that the FUEL VALVE CLOSED lights are illuminated dim.

Verify that the FILTER ICING lights are extinguished.

Fuel HEAT switches – OFF

Verify that the VALVE OPEN lights are extinguished.

CROSSFEED selector – CLOSED

Verify that the VALVE OPEN light is extinguished.

FUEL PUMP switches – OFF

Verify that the center tank fuel pump LOW PRESSURE lights are extinguished.

Verify that the auxiliary tank fuel pump LOW PRESSURE lights (as installed) are extinguished.

Verify that the main tank fuel pump LOW PRESSURE lights are illuminated.

Electrical panel..... Set

BATTERY switch - Guard closed

GALLEY power switch - ON

STANDBY POWER switch - Guard closed

Verify that the STANDBY PWR OFF light is extinguished.

Generator drive DISCONNECT switches - Guards closed

Verify that the LOW OIL PRESSURE lights are illuminated.

Verify that the HIGH OIL TEMP lights are extinguished.

DRIVE TEMPERATURE switch - As needed

BUS TRANSFER switch - Guard closed

Verify that the TRANSFER BUS OFF lights are extinguished.

Verify that the BUS OFF lights are extinguished.

Verify that the GEN OFF BUS lights are illuminated.

Overheat and fire protection panel (Passenger airplanes)

Check

.....

APU switch (as needed)..... START

When the APU GEN OFF BUS light is illuminated:

APU GENERATOR bus switches – ON

Verify that the BUS OFF lights are extinguished.

Verify that the TRANSFER BUS OFF lights are extinguished.

Verify that the LOW OIL QUANTITY light is extinguished.

Verify that the APU LOW OIL PRESSURE light is extinguished.

Verify that the APU HIGH OIL TEMP light is extinguished.

Verify that the APU OVERSPEED light is extinguished.

EQUIPMENT COOLING switchNORMAL

Verify that the OFF light is extinguished.

EMERGENCY EXIT LIGHTS switch Guard closed

Verify that the NOT ARMED light is extinguished.

Passenger signs Set

NO SMOKING switch - AUTO or ON

FASTEN BELTS switch - AUTO or ON

Windshield WIPER selector OFF

If the windshield wipers are not stowed, place the selector to PARK then OFF.

WINDOW HEAT switches ON

Position the switches ON at least 10 minutes before takeoff.

Verify that the OVERHEAT lights are extinguished.

Verify that the ON lights are illuminated except at high ambient temperatures.

PITOT STATIC HEAT switches OFF

Verify that all PROBE HEATER lights are illuminated.

WING ANTI-ICE switch OFF

Verify that the VALVE OPEN lights are extinguished.

ENGINE ANTI-ICE switches OFF

Verify that the VALVE OPEN lights are extinguished.

Hydraulic panel Set

GROUND INTERCONNECT switch - CLOSE

HYDRAULIC PUMPS switches - ON

Verify that the LOW PRESSURE lights are illuminated.

ELECTRIC HYDRAULIC PUMPS switches - OFF

Verify that the OVERHEAT lights are extinguished.

Verify that the LOW PRESSURE lights are illuminated.

Cabin altitude panel Set

SMOKE CLEARANCE switch - Guard closed

Air conditioning panel Set

AIR TEMPERATURE source selector - As needed

Verify that the DUCT OVERHEAT lights are extinguished.

Temperature selectors - As needed

Verify that the RAM DOOR FULL OPEN lights are illuminated.

GASPER FAN switch - As needed

Air conditioning PACK switches - Set

One switch - ON

Other switch - OFF

ISOLATION VALVE switch - AUTO

Engine BLEED air switches - ON

APU BLEED air switch - ON

Verify that the DUAL BLEED light is illuminated.

Verify that the PACK TRIP OFF lights are extinguished.

Verify that the WING-BODY OVERHEAT lights are extinguished.

Verify that the BLEED TRIP OFF lights are extinguished.

Cabin pressurization panel Set

Verify that the AUTO FAIL light is extinguished.

Verify that the OFF SCHED DESCENT light is extinguished.

FAILURE ALTITUDE indicator - Cruise altitude

LANDING ALTITUDE indicator - Destination field elevation

CABIN RATE selector – Index

CABIN ALTITUDE indicator - 200 feet below destination field elevation

FLIGHT/GROUND switch - GRD Pressurization mode selector – AUTO

Verify that the STANDBY light is extinguished. Verify that the MANUAL light is extinguished.

Lighting panel Set

LANDING light switches - RETRACT and OFF

RUNWAY TURNOFF light switches - OFF

TAXI light switch – OFF

ENGINE START switches OFF

Lighting panel Set

POSITION light switch - As needed

ANTI-COLLISION light switch - OFF

WING illumination switch - As needed

WHEEL WELL light switch - As needed

Flight director panel Set

Mode selector – OFF

ALTITUDE HOLD switch – OFF

PITCH COMMAND control - Full clockwise

Oxygen Test and set

STATIC SOURCE SELECTOR switch.....NORMAL

Marker beacon lights.....Test

Clock.....Set

Autopilot disengage light..... Push to test

Verify that the AUTOPILOT disengage light is illuminated.

Flight instruments..... Check

Set the altimeter.

Verify that the flight instrument indications are correct.

Verify that only these flags are shown:

- TCAS (as installed) disengage light is illuminated.
- expected RMI flags

Hydraulic system B LOW QUANTITY light..... Verify
extinguished

SYSTEM A HYDRAULIC QUANTITY indicator..... Above RF

GROUND PROXIMITY panel..... Check

FLAP/GEAR INHIBIT switch - Guard closed

Verify that the INOP light is extinguished.

Landing gear panel.....Set

LANDING GEAR lever - DN

Verify that the green landing gear indicator lights are illuminated.

Verify that the red landing gear indicator lights are extinguished.

TAKEOFF CONFIG light (as installed)Verify
extinguished

CABIN ALTITUDE light (as installed)Verify
extinguished

ANTISKID switches Guards
closed

Verify that the ANTISKID INOP lights are extinguished.

AUTOBRAKE selector..... OFF

Verify that the AUTO BRAKE DISARM light is extinguished.

EPR reference selectors (on PDCS equipped airplanes)Push

Engine instruments..... Check

Verify that the REVERSER UNLOCKED lights are extinguished.

Verify that the START VALVE OPEN lights are extinguished.

Verify that the LOW OIL PRESSURE lights are illuminated.

Verify that the OIL FILTER BYPASS lights are extinguished.

Verify that the primary and secondary engine indications show existing
conditions.

ENGINE OIL QUANTITY TEST switch..... Push

Verify that the oil quantity indicators move toward zero and return to the
original position when the switch is released.

VHF communications radios Set
VHF NAVIGATION radios Set for departure
Audio selector panel Set
ADF radios..... Set
WEATHER RADAR panel..... Set
Transponder panel..... Set
STABILIZER BRAKE RELEASE knobVerify released

**WARNING: Do not put objects between the seat and the aisle stand.
Injury can occur when the seat is adjusted.**

Seat.....Adjust

Adjust the seat for optimum eye reference.

Verify a positive horizontal (fore and aft) seat lock.

Rudder pedals..... Adjust

Adjust the rudder pedals to allow full rudder pedal and brake pedal movement.

Seat belt and shoulder harness..... Adjust

Do the PREFLIGHT checklist on the captain's command.

PREFLIGHT PROCEDURE - CAPTAIN

The captain normally does this procedure. The first officer may do this procedure if needed.

Lights..... Set

Flight director panel..... Set

Mode selector - OFF

ALTITUDE HOLD switch - OFF

PITCH COMMAND control - Full clockwise

Autopilot panel Set

Autopilot mode selector - MAN

Autopilot system select switch - As needed

Autopilot heading switch - Centered position

Autopilot AILERON engage switch - DISENGAGED

Autopilot ELEVATOR engage switch - DISENGAGED

Autopilot pitch mode selector - OFF

Oxygen Test and set

STATIC SOURCE SELECTOR switch NORMAL

Marker beacon lights..... Test

Clock..... Set

Autopilot disengage light..... Push to test

Verify that the AUTOPILOT disengage light is illuminated.

Flight instruments..... Check

Set the altimeter

Verify that the flight instrument indications are correct.

Verify that only these flags are shown:

- TCAS (as installed)
- expected RMI flags

Standby instruments..... Check

Verify that the flight instrument indications are correct

Verify that no flags are shown.

STAB OUT OF TRIM light..... Verify
extinguished

SPEED BRAKE lever..... DOWN detent

Verify that the SPEED BRAKE ARMED light is extinguished.

Verify that the SPEED BRAKE DO NOT ARM light is extinguished.

Reverse thrust levers..... Down

Forward thrust levers..... Closed

FLAP lever..... Set

Set the flap lever to agree with the flap position.

Parking brake..... Set

Verify that the parking brake warning light is illuminated

Note: Do not assume that the parking brake will prevent airplane
movement. Accumulator pressure can be insufficient.

Engine start levers..... CUTOFF

STABILIZER TRIM cutout switches.....NORMAL

VHF communications radios..... Set

VHF NAVIGATION radios..... Set for departure

Audio selector panel..... Set

WARNING: Do not put objects between the seat and the aisle stand.
Injury can occur when the seat is adjusted.

Seat..... Adjust

Adjust the seat for optimum eye reference.

Verify a positive horizontal (fore and aft) seat lock.

Rudder pedals..... Adjust

Adjust the rudder pedals to allow full rudder pedal and brake pedal movement.

Seat belt and shoulder harness..... Adjust

Call "PREFLIGHT CHECKLIST."

BEFORE START PROCEDURE

Start the Before Start Procedure after papers are on board.

Flight deck door..... Closed and locked F/O

Verify that the CAB DOOR UNLOCKED light (as installed) is extinguished.

Verify that the LOCK FAIL light (as installed) is extinguished.

Do the Performance Data Computer System (as installed) Preflight Supplementary Procedure.

PDCS CDU flight mode selector (as installed) As needed C, F/O

Takeoff data Complete C, F/O

Verify the takeoff data to include:

- EPR
- N1
- V1, VR, and V2
- flap setting
- zero fuel weight
- temperature
- altimeter setting
- gross weight
- stabilizer trim setting

Fuel quantity indicators..... Check C, F/O

Verify that the fuel on the dispatch papers and fuel quantity indicators agree.

Verify that the fuel is sufficient for flight.

Note: Do not push the QUANTITY TEST switch when the airplane is being refueled. This will cause incorrect indications at the external fueling panel.

Total fuel and VREF indicator Set C

Zero fuel weight - Set

Flap selector - As needed

Verify VREF on the VREF pointer.

On airplanes without PDCS,

EPR reference selectors Set C

Verify that the EPR reference bugs and digital readouts are correct. On airplanes with PDCS,

EPR reference selectors In C

Verify that the PDCS reference bugs and digital readouts are correct.

IAS bugs Set C, F/O

Set the speed bugs at V1, VR, V2 + 15, and flaps up maneuvering speed.

Airspeed cursor controls Set V2 C, F/O

HSI HEADING selectors Set C, F/O

HSI course selectors Set C, F/O

ALTITUDE alert controller Set C

Taxi and Takeoff briefings Complete C, F/O

The pilot who will do the takeoff does the taxi and takeoff briefings.

Exterior doors Verify closed F/O

Flight deck windows..... Closed and lockedC, F/O

Start clearanceObtain C, F/O

Obtain a clearance to pressurize the hydraulic systems.

Obtain a clearance to start the engines.

ANTI COLLISION light switch ON F/O

TrimSet C

Check each trim for freedom of movement.

Stabilizer trim - UNITS

Set the trim for takeoff.

Verify that the trim is in the green band.

Aileron trim - 0 units

Rudder trim - 0 units

Call "BEFORE START CHECKLIST. C

Do the BEFORE START checklist. F/O

PUSHBACK OR TOWING PROCEDURE

The Engine Start procedure may be done during pushback or towing.

Establish communications with ground handling personnel. C

CAUTION: Do not hold or turn the nose wheel steering wheel during pushback or towing. This can damage the nose gear or the tow bar.

CAUTION: Do not use airplane brakes to stop the airplane during pushback or towing. This can damage the nose gear or the tow bar.

Set or release the parking brake as directed by ground handling personnel.
C

When pushback or towing is complete:

Verify that the tow bar is disconnected C

Verify that the nose gear steering lockout pin is removed C

System A HYDRAULIC PUMPS switches - ON F/O

ENGINE START PROCEDURE

Air conditioning PACK switches OFF F/O

Start pressure _____ PSI F/O

The minimum start pressure at sea level is 30 psi. Decrease the minimum start pressure 0.5 psi for each 1,000 feet above sea level.

Start sequence Announce C

Call "START ENGINE" C

ENGINE START switch GRD F/O

Verify that the N2 RPM increases. C, F/O

Verify that the oil pressure increases and call "OIL PRESSURE RISING" F/O

When N1 rotation is seen and N2 is at 20%, or (if 20% N2 is not possible), at maximum motoring and a minimum of 15% N2:

Engine start lever IDLE C

Monitor fuel flow and EGT indications. C, F/O

DO NOT USE FOR FLIGHT

At 35-40% N2, verify that the ENGINE START switch moves to OFF. If not, move the ENGINE START switch to OFF. F/O

Verify that the duct pressure increases when the ENGINE START switch moves to OFF. F/O

Verify that the START VALVE OPEN light extinguishes when the ENGINE START switch moves to OFF. F/O

Call "STARTER CUTOUT " F/O

Monitor N1, N2, EGT, fuel flow and oil pressure for normal indications while the engine accelerates to a stable idle. C, F/O

Do the ABORTED ENGINE START checklist for one or more of the following abort start conditions:

- there is no N1 rotation by 20% N2
- there is no oil pressure increase by 30 seconds
- the fuel flow is greater than 1100 pph/500kgph at start
- the EGT does not increase by 20 seconds after the engine start lever is moved to IDLE
- the N1 or N2 does not increase or increases very slowly after the EGT increases
- the EGT quickly nears or exceeds the start limit

BEFORE TAXI PROCEDURE

Fuel HEAT switchesAs needed F/O

Before takeoff with tank fuel temperature 0° C or below, set the fuel HEAT switches to ON for one cycle.

Fuel heat must be OFF for takeoff.

GENERATOR 1 and 2 switchesON F/O

PITOT HEAT switches ON F/O

WING ANTI-ICE switch As needed F/O

ENGINE ANTI-ICE switches As needed F/O

Flight recorder REPEAT switch Push F/O

PACK switches	ON	F/O
ISOLATION VALVE switch.....	AUTO	F/O
APU BLEED air switch	OFF	F/O
Flight/Ground switch	FLT	F/O
APU switch	OFF	F/O
ENGINE START switches	LOW IGN	F/O
Engine start levers	IDLE detent	C
Verify that the ground equipment is clear.		C, F/O
Call "FLAPS " as needed for takeoff.		C
Flap lever.....	Set takeoff flaps	F/O

Verify that the LE FLAPS EXT green light is illuminated.

Make slow and deliberate inputs, one direction at a time.

Move the control wheel and the control column to full travel in both directions and verify:

- freedom of movement
- that the controls return to center

Hold the nose wheel steering wheel during the rudder check to prevent nose wheel movement.

Move the rudder pedals to full travel in both directions and verify:

- freedom of movement
- that the rudder pedals return to center

TransponderAs needed F/O

Recall Check C, F/O

Verify that all system annunciator panel lights illuminate and then extinguish.

Update changes to the taxi briefing, as needed. C or PF

Call "BEFORE TAXI CHECKLIST "	C
Do the BEFORE TAXI checklist.	F/O

BEFORE TAKEOFF PROCEDURE

Engine warm up recommendations (there is no need to delay the takeoff for these recommendations):

When the engines have been shut down more than 2 hours:

- run the engine for 5 minutes
- when taxi time is expected to be less than 5 minutes, start the engines as early as feasible
- use a thrust setting normally used for taxi operations.

Pilot Flying	Pilot Monitoring
	Notify the cabin crew to prepare for takeoff. Verify that the cabin is secure.
The pilot who will do the takeoff updates changes to the takeoff briefing as needed.	
Set the weather radar display as needed.	
Call "BEFORE TAKEOFF CHECKLIST."	Do the BEFORE TAKEOFF checklist.
Pilot Flying	Pilot Monitoring
	When entering the departure runway, use lights as needed.
Verify that the brakes are released. Align the airplane with the runway.	When cleared for takeoff, set the INBOARD LANDING light switches to ON. Set the transponder mode selector to TA/RA (as installed).
Advance the thrust levers to approximately 1.4 EPR (levers in vertical position).	
Allow the engines to stabilize.	
Advance thrust levers to takeoff EPR.	
Verify that the correct takeoff thrust is set.	

	<p>Monitor the engine instruments during the takeoff. Call out any abnormal indications.</p> <p>Adjust takeoff thrust before 60 knots as needed.</p>
<p>After takeoff thrust is set, the captain's hand must be on the thrust levers until V1.</p>	

<p>Monitor airspeed.</p> <p>Maintain light forward pressure on the control column.</p>	<p>Monitor airspeed and call out any abnormal incitations.</p>
<p>Verify 80 knots and call "CHECK".</p>	<p>Call "80 KNOTS."</p>
<p>Verify V1 speed.</p>	<p>Call "V1"</p>
<p>At VR, rotate toward 15° pitch attitude.</p> <p>Establish a positive rate of climb.</p> <p>Verify a positive rate of climb on the altimeter and call "GEAR UP "</p> <p>Maintain a minimum of V2 + 15 to 25 after the initial climb is established.</p>	<p>At VR call "ROTATE."</p> <p>Monitor airspeed and vertical speed.</p> <p>Verify a positive rate of climb on the altimeter and call "POSITIVE RATE."</p> <p>Set the landing gear lever to UP.</p>
<p>At thrust reduction height, reduce thrust to approximately 90% N1 and call "SET CLIMB THRUST."</p>	<p>Set climb EPR.</p>
<p>Verify that climb thrust is set.</p>	
<p>At acceleration height, call "SET FLAPS SPEED."</p>	<p>Set the flaps up maneuvering speed.</p>
<p>Verify acceleration.</p> <p>Call "FLAPS " according to the flap retraction schedule.</p>	<p>Set the FLAP lever as directed. Monitor flaps and slats retraction.</p>

After flap retraction is complete and above minimum altitude for autopilot engagement: • engage the autopilot.	After flap retraction is complete: Set or verify engine bleeds and air conditioning packs are operating Set the engine start switches as needed Set the AUTOBRAKE selector to OFF. Set the landing gear lever to OFF after landing gear retraction is complete
Call "AFTER TAKEOFF CHECKLIST."	Do the AFTER TAKEOFF checklist.

TAKEOFF FLAP RETRACTION SPEED SCHEDULE

Takeoff Flaps	At and Below 117,000 LB	Above 117,000 LB	Select Flaps
25	V2 + 15 150 170 190	V2 + 15 160 180 200	15 5 1 UP
15 or 10	V2 + 15 170 190	V2 + 15 180 200	5 1 UP
5 or 2	V2 + 15 190	V2 + 15 200	1 UP
1	190	200	UP
Limit bank angle to 15° until reaching V2 + 15.			

CLIMB AND CRUISE PROCEDURE

Complete the After Takeoff Checklist before starting the Climb and Cruise Procedure.

Pilot Flying	Pilot Monitoring
	At or above 10,000 feet MSL, set the LANDING light switches to OFF.
	Set the passenger signs as needed.
At transition altitude, set and crosscheck the altimeters to standard.	
	During climb, set both center tank fuel pump switches to OFF when both center tank fuel pump LOW PRESSURE lights illuminate.
	When established in a level flight attitude, if the center tank contains usable fuel and the center tank fuel pump switches are OFF, set both center tank fuel pump switches to ON again Set both center tank fuel pump switches to OFF when both center tank fuel pump LOW PRESSURE lights illuminate.
	During the last hour of cruise on ETOPS flights, do a Fuel Crossfeed Valve check.
	Before the top of descent, modify the route as needed for the arrival and approach.

DESCENT PROCEDURE

Start the Descent Procedure before the airplane descends below the cruise altitude for arrival at destination.

Complete the Descent Procedure by 10,000 feet MSL.

Pilot Flying	Pilot Monitoring
	Set both center tank fuel pump switches to OFF when both center tank fuel pump LOW PRESSURE lights illuminate.
	If in level flight for an extended time, with usable fuel in the center tank, and the center tank fuel pump switches OFF, both center tank fuel pump switches may be set to ON again. Set both center tank fuel pump switches to OFF when both center tank fuel pump LOW PRESSURE lights illuminate.
	Verify that pressurization is set to landing altitude.
Review the system annunciator lights.	Recall and review the system annunciator lights.
Set the speed bugs at VREF, VREF + 15, and flaps up maneuvering speed.	
Set radio altimeter minimums as needed for the approach.	
	Check and set EPR bugs for the GO-AROUND, corrected for the bleed configuration.
Set or verify the navigation radios and course for the approach.	
	Set the AUTOBRAKE selector to the needed brake setting.
Do the approach briefing.	
Call "DESCENT CHECKLIST."	Do the DESCENT checklist.

APPROACH PROCEDURE

The Approach Procedure is normally started at transition level. Complete the Approach Procedure before:

- the initial approach fix, or
- the start of radar vectors to the final approach course, or
- the start of a visual approach

If a flaps 15 landing is needed because of performance:

GROUND PROXIMITY flap/gear inhibit switch

FLAP/GEAR INHIBIT

F/O

Pilot Flying	Pilot Monitoring
	Set the passenger signs as needed.
	At or above 10,000 feet MSL, set the INBOARD LANDING light switches to ON.
At transition level, set and crosscheck altimeters.	
Update changes to the arrival and approach, as needed.	
Update the approach briefing as needed.	
Call "APPROACH CHECKLIST."	Do the APPROACH checklist.

FLAP EXTENSION SCHEDULE

Current Flap Position	At Speed (knots)	Select Flaps	Command Speed for Selected Flaps
Up	210	1	190
1	190	5	170
5	170	15	160
10*	160	15	150/VREF
15	150/VREF	25	140
25	140	30 or 40	(VREF30 or VREF40) + wind additives

* As needed.

LANDING PROCEDURE

Pilot Flying	Pilot Monitoring
	Notify the cabin crew to prepare for landing. Verify that the cabin is secure.
Call "FLAPS " according to the flap extension schedule.	Set the flap lever as directed. Monitor flaps and slats extension.
When on localizer intercept heading: <ul style="list-style-type: none"> • verify that the ILS is tuned and identified • verify that the LOC and G/S pointers are shown 	
Select AUTO APP.	
Use HDG SEL to intercept the final approach course as needed.	
Verify that the localizer is captured.	
	Call "GLIDE SLOPE ALIVE."
At glide slope alive, call: <ul style="list-style-type: none"> • "GEAR DOWN" • "FLAPS 15" 	Set the landing gear lever to DN. Verify that the green landing gear indicator lights are illuminated. Set the flap lever to 15. Set the engine start switches to LOW IGN.
Set the speedbrake lever to ARM. Verify that the SPEED BRAKE ARMED light is illuminated.	
At glide slope capture, call "FLAPS " as needed for landing.	Set the flap lever as directed.
	Set the missed approach altitude on the ALTITUDE ALERT controller.
Call "LANDING CHECKLIST."	Do the LANDING checklist.
At the final approach fix or OM, verify the crossing altitude.	
Monitor the approach. Disengage the autopilot prior to landing.	

GO-AROUND AND MISSED APPROACH PROCEDURE

Pilot Flying	Pilot Monitoring
<p>At the same time:</p> <ul style="list-style-type: none"> • push either go-around switch • disengage autopilot • advance the thrust levers to go-around EPR • Rotate to go-around attitude • call "FLAPS 15" 	<p>Monitor EPR indication.</p> <p>Set the FLAP lever to 15 and monitor flap retraction.</p> <p>Adjust thrust as needed.</p>
<p>Verify:</p> <ul style="list-style-type: none"> • the rotation to go-around attitude • that the thrust increases 	
	<p>Verify that the thrust is sufficient for the go-around or adjust as needed.</p>
<p>Verify a positive rate of climb on the altimeter and call "GEAR UP."</p>	<p>Verify a positive rate of climb on the altimeter and call "POSITIVE RATE."</p> <p>Set the landing gear lever to UP.</p>
	<p>Verify that the missed approach altitude is set.</p>
<p>Call "TUNE RADIOS FOR MISSED APPROACH."</p>	<p>Tune the navigation radios as directed.</p>
<p>Verify that the missed approach route is tracked.</p>	
<p>At acceleration height, call "FLAPS " according to the flap retraction schedule.</p>	<p>Position the FLAP lever as directed. Monitor flaps and slats retraction.</p>
<p>Verify that climb thrust is set.</p>	

Verify that the missed approach altitude is captured.	
	<p>Set the landing gear lever to OFF after landing gear retraction is complete.</p> <p>Set the engine start switches as needed.</p>
Call "AFTER TAKEOFF CHECKLIST."	Do the AFTER TAKEOFF checklist.

LANDING ROLL PROCEDURE

Pilot Flying	Pilot Monitoring
Verify that the thrust levers are closed.	Verify that the SPEED BRAKE lever is UP.
Verify that the SPEED BRAKE lever is UP.	Call "SPEED BRAKES UP."
Without delay, fly the nose wheel smoothly onto the runway.	If the SPEED BRAKE lever is not UP, call "SPEED BRAKES NOT UP."
Verify correct autobrake operation.	Monitor the rollout progress.
WARNING: after the reverse thrust levers are moved, a full stop landing must be made. If an engine stays in reverse, safe flight is not possible.	
CAUTION: start to lower the nose before selecting reverse thrust to prevent the reverser doors from touching the runway.	
Without delay, move the reverse thrust levers to the interlocks and hold light pressure until the interlocks release. Then apply reverse thrust as needed.	
By 60 knots, start movement of the reverse thrust levers to be at the reverse idle detent before taxi speed.	Call "60 KNOTS."
After the engines are at reverse idle, move the reverse thrust levers full down.	
Before taxi speed, disarm the autobrakes. Use manual braking as needed.	

AFTER LANDING PROCEDURE

Start the After Landing Procedure when clear of the active runway. Engine cooldown recommendations:

- Run the engines for at least 5 minutes
- Use a thrust setting no higher than that is normally used for all engine taxi operations.

Pilot Flying	Pilot Monitoring
The captain moves or verifies that the SPEED BRAKE lever is DOWN.	
	Start the APU, as needed.
	Set the PITOT STATIC HEAT switches to OFF.
	Set the Flight/Ground switch to GRD.
	Set the LANDING and TAXI light switches as needed.
	Set the ENGINE START switches to OFF.
	Set the AUTOBRAKE selector to OFF.
	Set the flap lever to UP.
Set the weather radar to OFF.	
	Set the transponder mode selector as needed.

SHUTDOWN PROCEDURE

Start the Shutdown Procedure after taxi is complete.

Parking brakeSet C

Verify that the parking brake warning light is illuminated.

Electrical power Set F/O

If APU power is needed:

Verify that the APU GENERATOR OFF BUS light is illuminated.

APU GENERATOR bus switches - ON

Verify that the BUS OFF lights are extinguished.

If external power is needed:

Verify that the GND POWER AVAILABLE light is illuminated.

GROUND POWER switch - ON

Verify that the BUS OFF lights are extinguished.

Before engine shutdown, consider engine cooldown recommendations.

Engine start leversCUTOFF C

If towing is needed:

Establish communications with ground handling personnel C

System A HYDRAULIC PUMP switches - OFF

Verify that the system A pump LOW PRESSURE lights are illuminated.

CAUTION: Do not hold or turn the nose wheel steering wheel during pushback or towing. This can damage the nose gear or the tow bar.

CAUTION: Do not use airplane brakes to stop the airplane during pushback or towing. This can damage the nose gear or the tow bar.

Set or release parking brake as directed by ground handling personnel

When towing is complete:

System A HYDRAULIC PUMP switches – ON

FASTEN BELTS switch OFF F/O

ANTI COLLISION light switch OFF F/O

FUEL PUMP switches OFF F/O

CAUTION: Do not use the center tank fuel pumps with the flight deck unattended.

GALLEY power switchAs needed F/O

WING ANTI-ICE switch OFF F/O

ENGINE ANTI-ICE switches OFF F/O

Hydraulic panel.....Set F/O

ENGINE HYDRAULIC PUMPS switches - ON

ELECTRIC HYDRAULIC PUMPS switches - OFF

GASPER FAN switch..... As needed F/O

Air conditioning PACK switches Set F/O

One air conditioning PACK switch - ON

Other air conditioning PACK switch - OFF

ISOLATION VALVE switch..... AUTO F/O

Engine BLEED air switches ON F/O

APU BLEED air switch ON F/O

Exterior lights switches As needed F/O

Flight director mode selectorOFF C, F/O

After the wheel chocks are in place:

Parking brake - Release C

APU switchAs needed F/O

Flight deck door Unlock F/O

Verify that the CAB DOOR UNLOCKED light (as installed) is illuminated.

Oxygen regulatorsSet C, F/O

Do the SHUTDOWN checklist. F/O

SECURE PROCEDURE

EMERGENCY EXIT LIGHTS switch.....OFF F/O

WINDOW HEAT switchesOFF F/O

Air conditioning PACK switches.....OFF F/O

Call "SECURE CHECKLIST." C

Do the SECURE checklist. F/O

CUSTOMER CARE

SIM OPS

We encourage you to visit the one-stop resource for the 737 Captain flightsim operations: [the Sim Ops](#)

TECHNICAL SUPPORT

If you have trouble with this product, please use our Ticket based support system and an extensive Knowledge Base at: <https://www.captainsim.com/support>

FORUM

You are invited to join [Captain Sim forum](#)

SOCIAL NETWORKS

Please follow us at:

[Twitter](#)

[Facebook](#)

[Google+](#)

[Instagram](#)

VIDEO CHANNEL

For Captain Sim videos please subscribe to our YouTube [channel](#).